F-T-T Repair bracket For clutch slave cylinder

Fits BMW Mini Cooper S R53 Supercharged and Diesel GS6 85BG / GS6 85DG 08/2002 to 11/2006

Tools needed
Drill
9mm drill bit
10mm spanner
10mm round file
25mm flat file
Angle grinder
Cutting disc
Goggles
Gloves
Skill level 5/10

Safety first do not attempt to fit this bracket unless you have been trained and are competent to use the tools listed above.

How to fit

Using the grinder and cutting disc, cut off sharp edge and make good see fig 1A,1B,1C

Using flat file, file down flat as shown in fig 2A, 2B Using flat file, file flat side A flush with original as shown in fig 2C

Using round file, file notch approximately 10 mm wide as shown in fig 3A, 3B, 3C

Drill out existing hole with 9 mm drill bit as shown in fig 4 Loosely fit the FTT bracket finger tight as shown in fig 5 Fit the spacer as shown in fig 6

Fit the slave cylinder as normal using tread lock on all bolts, as shown in fig 7A, 7B, 7C

Note the bracket must sit flat, file down any obstuctions